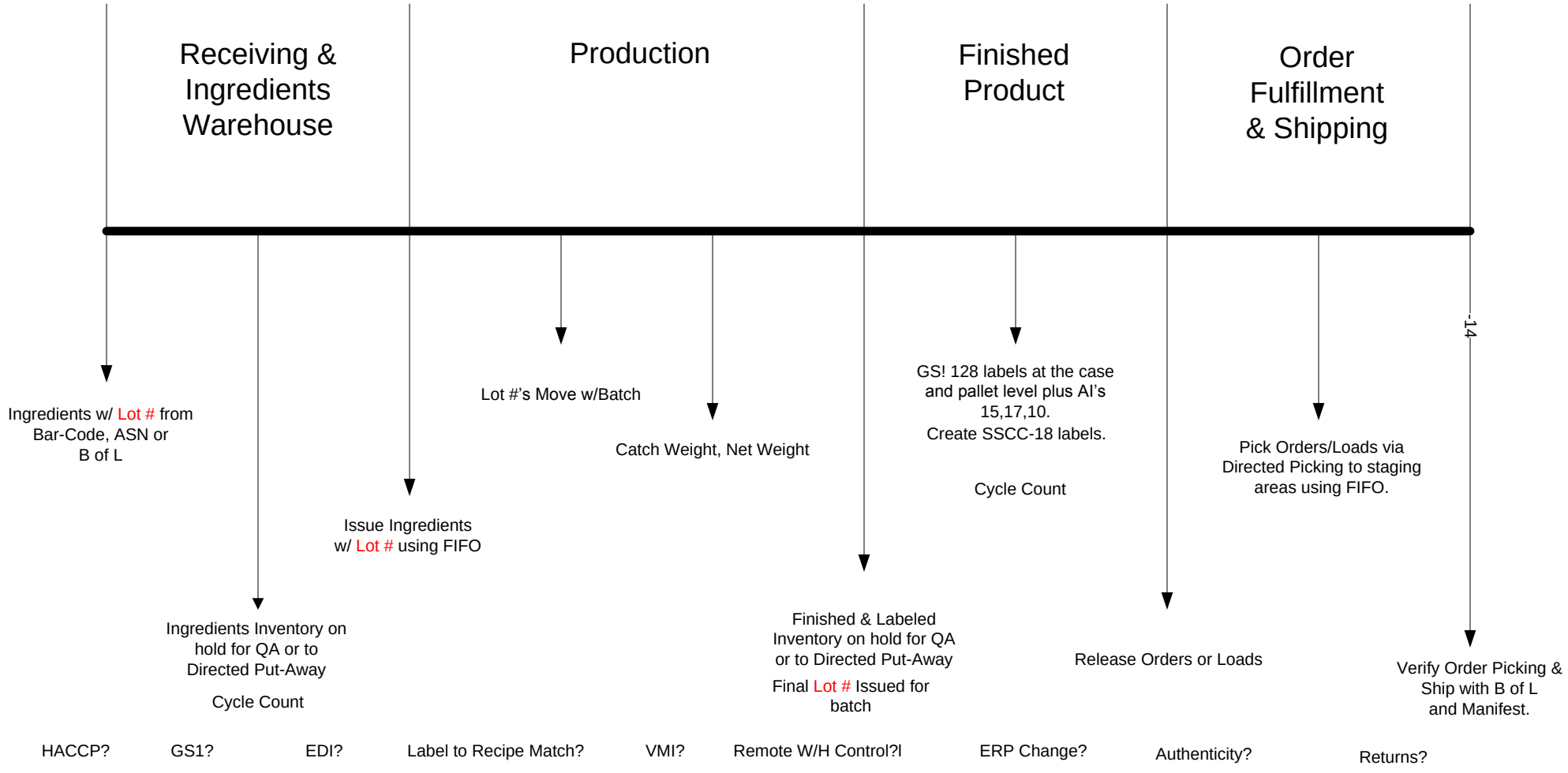The FOOD IDENTICS Process